



WHITE

4400/4401

Premium Commercial / Industrial Steel Panel

Constructed of top quality materials designed for each application and engineered for years of dependable operation.

- ◆ 24 gauge steel
- ◆ 1.0 mil paint with 3 color options
- ◆ R-value 6.85 *4401 Feature
- ◆ Vinyl interior skin *4401 Feature

*Colors may vary from actual product



GRAY



Gray



Sandstone



White

4400/4401

Non-insulated Insulated

Premium Commercial/Industrial Steel Panel

24 GAUGE

Features

24 24 GAUGE STEEL



Panels are smooth finish with two deep ribs and six small grooves. 2" section thickness.

ROLLED SAFETY EDGES ON SECTION JOINTS



Interior flange of panel has a hemmed edge.

17 GAUGE HOT DIPPED GALVANIZED STEEL STILES



Open sides of center and end stiles have rolled edges for safety and added strength.

STILES ATTACHED WITH RIVETS



Stiles are mechanically fastened and adhesive bonded to panel to act as an integral structure of the section.

TONGUE AND GROOVE MEETING RAILS



For superior strength and better sealing against wind, rain, and snow.

RIGID ALUMINUM RETAINER WITH WEATHERSTRIP



Provides added strength while securing replaceable U-type bottom astragal weatherstrip to help keep the elements out.

GLAZING



Options of 24" x 6" or 24" x 12" windows are available. Optional Series 8000 Full View sections can be substituted for steel sections up to 20' 2".

WIND LOAD



Consult factory for available wind load rated options.

INSULATION



6.85

Model 4401 doors are insulated with polystyrene insulation. Interior face of insulation is covered with a vinyl protective skin. Insulation R-value is 6.85. *4401 Feature

Window & Glass Options



24" x 6"



24" x 12"

See website for glass options

Size Options

WIDTH:

UP TO 9'2"



9'3" TO 12'2"



12'3" TO 17'2"



17'3" TO 18'2"



18'3" TO 24'2"



24'3" TO 26'11"



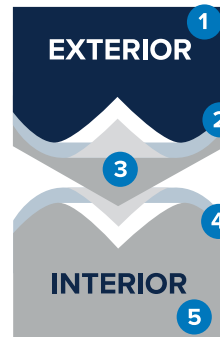
27' TO 28'2"



HEIGHT: 21", 24"

*Contact your distributor for additional heights.

Paint System

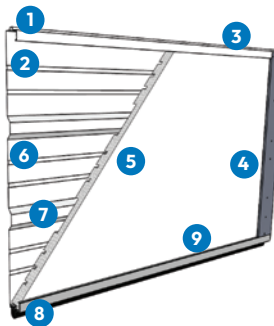


1.0 MIL PAINT SYSTEM

Includes .25 mil rust inhibiting primer and .75 mil exterior top coat that resists fading and chalking, while providing consistent color from panel to panel and more durability.

- 1 Paint - .75 MIL
- 2 Primer - .25 MIL
- 3 Steel
- 4 Primer - .2 MIL
- 5 Paint - .3 MIL

Construction



- 1 Tongue and groove meeting rails
- 2 Hemmed interior flange of panel
- 3 2" thick section
- 4 Heavy duty galvanized steel end and center stiles; fastened and bonded as integral structures of the section
- 5 CFC free expanded polystyrene insulation with vinyl backing (standard on 4401)
- 6 Deep ribbed steel panel, galvanized and painted
- 7 Rolled edge on open side of stiles
- 8 Replaceable U-Type vinyl bottom weatherstrip
- 9 Extruded aluminum weatherstrip retainer

*This image is showing 4401