

# Flush Panel

24 GAUGE

# 450/451

Non-insulated

Insulated

**doorLink**  
MANUFACTURING, INC.®



WHITE



GRAY - PLAIN WINDOW

## 450/451 Flush Panel

Non-insulated

Insulated

Constructed of top quality materials, flush panel with deep woodgrain texture, and two coat prefinished paint system all combine to enhance the beauty of your home.

- ◆ 24 gauge steel
- ◆ 1.0 mil paint with 8 color options
- ◆ R-value 6.85 \*451 Feature
- ◆ Vinyl interior skin \*451 Feature

Black

Charcoal

Gray

Brown

Sandstone

Desert Tan

Almond

White

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\*Colors may vary from actual product

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## Features

### 24 24 GAUGE STEEL

Hot dipped galvanized steel construction with hemmed inside return rail provides superior strength and durability.

### ROLLED SAFETY EDGES ON SECTION JOINTS

Eliminates sharp edges, and provides extra strength.

### 19 GAUGE HOT DIPPED GALVANIZED STILES

Heavy duty metal stiles give strong rigid support for all hinges, rollers, and operator attachment.

### STILES ATTACHED WITH RIVETS

Provides superior strength when compared to common sheet metal joining methods.

### TONGUE AND GROOVE MEETING RAILS

For superior strength and better sealing against wind, rain, and snow.

### RIGID ALUMINUM RETAINER WITH WEATHERSTRIP

Provides added strength while securing replaceable U-type bottom astragal weatherstrip to help keep the elements out.

### R-VALUE 6.85

Enhances your home's energy savings, makes your door operation quieter, and reduces exterior noise in your garage. *\*451 Feature*

### HIGH IMPACT PLASTIC BACK COVER

Protects the insulation, and enhances the interior look of your garage door. *\*451 Feature*

### CFC FREE EXPANDED POLYSTYRENE

Environmentally friendly insulation that will not degrade with vibration or time. *\*451 Feature*

## Size Options

**WIDTHS:** 8', 9', 10', 12', 14', 15', 16', 17', 18', 14', 20', 22'

**HEIGHTS:** 6'6", 6'9", 7'0", 7'6", 7'9", 8'0"

\*Contact your distributor for additional heights

## Window & Glass Options

Contact your supplier for window and glass options.

## Paint System

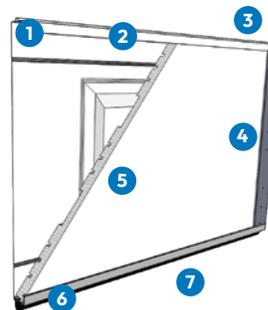


### 1.0 MIL PAINT SYSTEM

Includes .25 mil rust inhibiting primer and .75 mil exterior top coat that resists fading and chalking, while providing consistent color from panel to panel and more durability.

- 1 Paint - .75 MIL
- 2 Primer - .25 MIL
- 3 Steel
- 4 Primer - .2 MIL
- 5 Paint - .3 MIL

## Construction



- 1 Tongue and groove meeting rails
- 2 Hemmed interior rails
- 3 2" thick section
- 4 19 gauge hot dipped galvanized steel stiles
- 5 CFC free expanded polystyrene insulation with vinyl backing (standard on 451)
- 6 Replaceable U-Type vinyl bottom weatherstrip
- 7 Extruded aluminum weatherstrip retainer

\*This image is showing 451